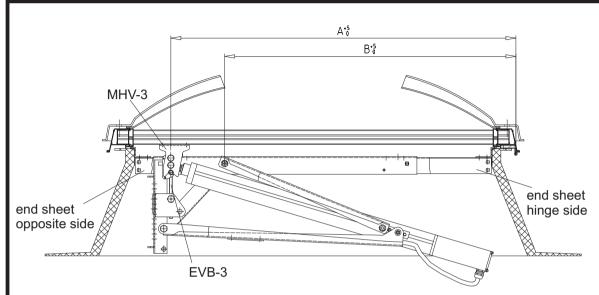


Assembly instructions for opening system type BG with actuator 24VDC

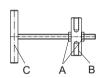
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EVB-3:



The adjustable locking bolt (EVB-3) must be adjusted in a way to ensure that its position is as steep as possible (see above drawing):

- Loosen both nuts (A).
- of the console.
- Hook bolt (C) in the opening of MHV-3.
- Fasten nuts (A).

Important notes:

- Top collar and ventilator frame must be sufficiently stable to prevent any elastic or plastic deformation during opening, closing, or in an opened position.
- A sufficient number of hinges must be mounted (in particular in the area of the fitting) to prevent any elastic or plastic deformation during opening. closing, or in an opened position. We recommend the use our central hinge made of 2mm stainless sheet metal. 350mm wide.
- Should the adjustment of the fitting fail to correspond to the inner width of the shroud, it is - Fasten hexagon bolt (B) in the upper bore possible to adjust the length of the fitting adjusting the end sheets on the opposite side.
 - The adjustment of the end sheets on the hinge side may never be changed as this would change the fitting geometry, which may destroy the fitting.
 - Please refer to the drive's datasheet for detailed information on the connection and the technical data of the 24V drive.

Assembly instructions:

The fitting is preassembled and adjusted in our factory as far as this is possible. Therefore, the adjustment of neither the end sheets nor the actuator may be changed. Adjustment is only required for adjustable locking bolt EVB-3 and assembly console MK 56-5 (see description left) as well as the eye bolt.

- 1. Install top crosshead centrically in the ventilator frame.
- 2. Hook the preassembled fitting centrically underneath top crosshead in the top collar and fasten it.
- 3. Hook eye bolt of the actuator in the lower bolt of the mechanical hook locking (MHV-3). Ensure that the eye bolt is adjusted in a manner to ensure that the actuator, when completely retracted, hangs loosely at MHV-3!
- **4.** Check if the motor is completely retracted with flap closed. thereby switching off via the internal limit switches! Switching-off via the overload circuit is not permissible! In this case the evebolt must be re-adjusted.
- **5.** Please refer to separate descriptions on left site for adjustment of the locking bolt (EVB-3).
- **6.** Manually open and close the flap while checking the following: angle of aperture, smooth mechanical running of the fitting, locking mechanism, and tightness of ventilator frame.

Control dimensions (referred to the pivotal point of the flap):

Dimension A	Dimension B
Difficusion A	Difficusion b
750	630
800	630
870	630
950	800
1000	800
1070	800
1250	1053
1550	1285
1900	1575
2250	1862
	800 870 950 1000 1070 1250 1550 1900

Warning: No lower deviations from the dimensions are permissible!!